



IN THE SPECIFICATION

Please delete the Abstract of the Invention and replace it with the following Paragraph:

The present invention is a unitary steel wheel as well as an apparatus for and method of producing the unitary steel wheel. The unitary wheel comprises integral wheel rim and disc portions, formed from generally circular steel blank having a substantially uniform thickness. The blank preferably has a center hole of a predetermined size. Formation of the unitary steel wheel is performed in a spinning machine to form a preform predetermined profile and shape. The preform is further spun and flow formed in a spinning machine, the preform being positioned between an outer roll and inner mandrel and held against a clamping plate. The inner mandrel comprises an outboard surface, which conforms to the predetermined inner diameter of the rim. The preform is then further processed in the spinning machine to form a final shape and profile of the rim portion comprising a well, inner and outer flange portions, and inner and outer bead-seat portions.

Please insert the following paragraph before Paragraph 0001:

The present application is a United States National Application, claiming priority from PCT Application Serial No. PCT/IN2005/000007, titled "Wheels of Unitary Construction and Method of Making Same", which application claims the priority of both Indian Patent Application No. 012/CHE/04, entitled "A Method of Manufacturing Integral Wheel Rim and Disc Assembly of a 5o Taper Bead-Seat of Flat or Semi-Drop Center Rim and Integral Wheel Construction," filed on Jan. 7, 2004, and Indian Patent Application No. 013/CHE/04, entitled "A Method of Manufacturing One-Piece Wheel of a 5° & 15° Drop Center Rims and the One-Piece Wheel Construction", filed on Jan. 7, 2004, the entire disclosures of which are hereby incorporated by reference as if being set forth in their respective entireties herein.

Please delete Paragraph 0009.